



**AMORIM
CORK**
SOUTH AFRICA

Aquamark®

Whole natural cork with "colmated" surface

Suberin (cork tissue):
99% Volume; 98% weight

Sizes
H 45 x Ø 24 mm

Grades
Vintage

Washing Colours
Clean C

Analysis:

¹based on supplier test report;

²Amorim SA analysis;

³Independent Laboratory analysis.

OTR values established using a non-destructive colorimetric method to determine the oxygen diffusion rate through closures used in winemaking". J. Agric. Food Chem. 2005, 53, 6967-6973 Lopes, P.; Saucier, C.; Glories, Y.)
*tolerance ±10%

The carbon balance⁴ of this cork stopper is negative; this number states the grams of CO₂ captured along the whole production chain, from the forest to the destination, for each single cork.



Product characteristics

Whole natural cork, produced from natural cork bark.

Surface pores are filled with a water-based coating cork material offering smooth surface and consistent natural look.

Sealing Verification System (SVE) screening, a process that validates each cork's tightness.

Total traceability of the production process and rigorous quality control standards.

Ideal for wines with a shelf life of 36 months.

Dimensional specifications (ISO 9727-1;3;7)

Length ¹	± 1.0 mm
Diameter ¹	± 0.5 mm
Ovality ¹	≤ 0.7 mm

Physical – chemical specifications (ISO 9727-1;3;7)

Density ¹	120 – 220 kg/m ³
Peroxide Content ¹	≤ 0.1 mg
Moisture content ²	4% - 8%
Extraction Force ²	20 – 40 daN
Capillary ²	< 2 mm

Releasable TCA content³ (ISO 20752) ≤1.5 ng/L

Oxygen transmission rate per year*

Year 1 (1 to 12 months)	2,15mg/O ₂
Year 2 (13 to 24 months)	0,15mg/O ₂
Year 3 (25 to 36 months)	0,07mg/O ₂

Carbon Balance⁴

- 288g/CO₂e

Food standard compliance

Amorim Corks are adequate to be in contact with food products, in compliance with Regulation (EC) No. 1935/2004, and Resolution ResAP (2004). All products used during production are adequate to be in contact with foodstuffs, in compliance with Directive 2002/72/CE and 94/62/CE and FDA 21CFR part 175. Cork has the potential to be recycled according to these requirements

Amorim Corks are produced and controlled at Amorim Cork in Portugal, according to their Quality Management System (ISO 9001), Food Safety management system (ISO 22000) and to the International Code of Cork Stopper Manufacturing Practices.

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